

5/15  
DART AEROSPACE LTD

Work Order:

22569

Description: Support

Part Number:

D3169-1

Dwg: D3169 Rev. A

Qty:

~~10~~ 30

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>[Signature]</i>	05.02.25	<del>10</del> 30
2	MV	Cut blanks: 3.850" x 2.50" x 0.625" thick Material: 6061-T6/T651 (QQ-A-200/8 or QQ-A-225/8 or QQ-A-250/11) (M6061T6B0.625x02.500 or M6061T6S.625) Batch: <i>B15919</i>	J.L	05/03/28	30 <del>10</del>
3	MV	Machine as per Folio FA283 and Dwg D3169	J.L	05/03/28	30 <del>10</del>
4	QC2	Inspect parts as they come off the CNC machine	J.L	05/03/28	30 <del>10</del>
5	MV	Deburr & Tumble	J.L	05/03/28	30 <del>10</del>
6	QC5 & 8	Inspect work to Step 5	<i>JML</i>	05/03/29	30
7	WA	Identify and Stock	<i>AD</i>	05.04.08	30
8	AC	Cost / part <i>11.24</i>	<i>SAC</i>	05.04.12	30
9	DC	Close W/O <i>11.24</i> Inspect Level 21	<i>[Signature]</i>	05.04.12	30

Rev	Date	Change	Revised By	Approved
A	02.10.17	New issue	KJ <i>RF</i>	<i>[Signature]</i>

RELEASED  
02.11.18 *RF*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-03-28	3	10 parts are under tol. by 0.008" on welding lip.	CP	- Parts acceptable one time only - still fits on extrusion - OK	CP 05-03-28	2 05-03-28	CP 05-03-28	J 05-03-28

Part No: D3169-1 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

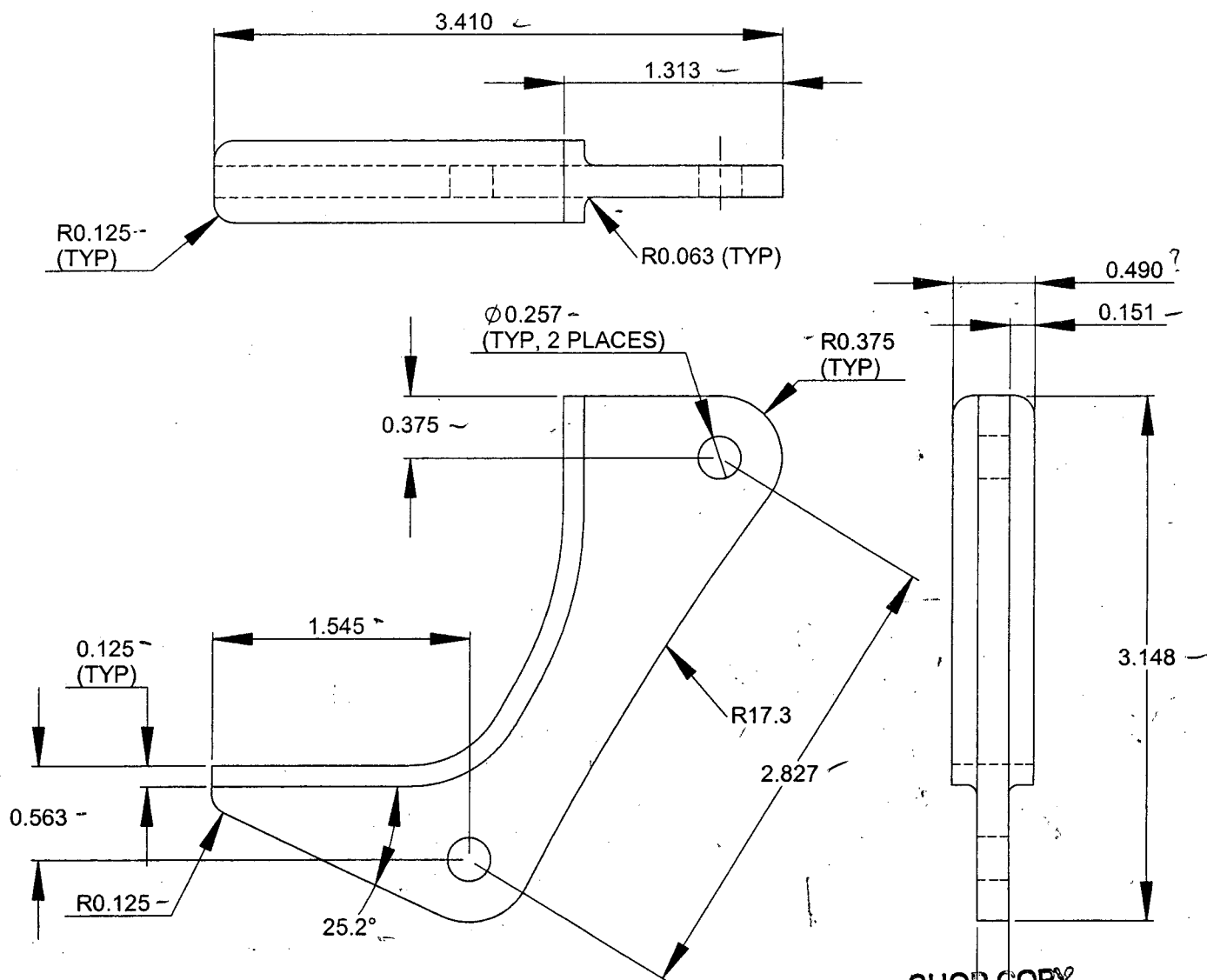
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3169	REV. A SHEET 1 OF 1
DATE 02.09.11		TITLE SUPPORT	SCALE 1:1
A	02.09.11	NEW ISSUE	

RELEASED  
02.09.20 *#*



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WORK ORDER

NO. 22569

#### D3169-1 SUPPORT

- 1) MACHINE PER DWG FILE "D3169-1.SLDPRJT"
- 2) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11)  
(REF DART SPEC M6061T6B OR M6061T6S)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 6) ALL DIMENSIONS ARE IN INCHES

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 24, 2005  
03:25 pm

Work Order No : 0022569  
Project Name : D3169-1  
Project For : WK515  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3169-1  
Description : Support  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 02-24-05  
Est Finish Date : 03-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

